



INDIAN INSTITUTE OF SCIENCE EDUCATION AND RESEARCH  
PUNE

CLARIFICATION ON TENDER NUMBER - IISER-PUR-0833-18

ITEM DESCRIPTION- PROCUREMENT OF CNC TURNING MACHINING

Refer our Press Tender Notice No.IISER/S&P/17/18 dated 4.2.2019 for procurement of CNC turning machining. Tender Reference Number - IISER-PUR-0833-18.

Pre-Bid meeting was held on 11<sup>th</sup> February, 2019 at 2.00 pm and minutes of meeting is as under.

At the outset, the Chairman welcomed all the Members and the representative of the Prospective Bidders and briefed in general the scope of the Project and thereafter requested Assistant Registrar (S&P) to brief the vendors on the salient features of the commercial terms and the indenting Officer to read out the clarification sought by the Prospective Bidders and replied thereto as detailed in Annexure -II

The representatives present were satisfied with the replies given and it was informed that the corrections / additions / clarifications given, as discussed during the Pre-Bid Conference would be hosted on the website of IISER Pune and all the Prospective Bidders are required to take cognizance of the proceedings of the Pre-Bid Conference before submitting their bids as stipulated in the Bidding Documents.

The other terms & conditions of the notice issued on our IISER website [www.iiserpune.ac .in](http://www.iiserpune.ac.in) will remain unchanged. No more correspondence in this regard will be entertained

The meeting ended with vote of thanks to the Chair

11.2.2019

Sd/-  
Assistant Registrar (S&P)



## IISER PUNE

### PRE-BID CONFERENCE FOR PROCUREMENT OF CNC TURNING MACHINING

#### TECHNICAL QUERIES AND CLARIFICATION

TENDER NUMBER - IISER-PUR-0833-18

DATE : 11.2.19

S.No	Query/Clarification Sought	Clarification / Amendment
1	Item 3.2: Spindle nose is given as A2-6 but bore is specified as 75mm.  As per standard A2-6 is 63 mm and next higher is A28 which is 86 mm. Please specify the correct spindle.	Revised to A2-8 with hollow spindle.
2	Item 7.4 Rapid movement along x and y axis.	Revised to x,z axis
3	Item 8.6 Tool function, cutter dia compensation is mentioned but does not apply to turning machine.	Error corrected. Specification is on tool nose radius compensation.
4	Item 8.14, Involute interpolation does not apply to Turning cente.	Specification to be deleted
5	Item 8.32. Display size should be at least 10.4 Inch	Changed to minimum 10 inch

6	Item 10.1 all necessary cutting tools to be quoted. List of tools needed	Turning Tool Holder : Qty. 1 Turning Inserts: Qty. 10 Facing Tool Holder: Qty. 1 Facing Inserts:Qty. 10 Boring Tool Holder: Qty. 1 Boring Inserts:Qty. 10 External Threading Tool Holder: Qty. 1 External Threading Inserts: Qty. 10 Parting Tool Holder: Qty. 1 Parting Inserts: Qty. 10
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## IISER PUNE

## PRE-BID CONFERENCE FOR PROCUREMENT OF CNC TURNING MACHINING

### COMMERCIAL QUERIES AND CLARIFICATION

TENDER NUMBER - IISER-PUR-0833-18

DATE : 11.2.19

S.No	Query/Clarification Sought	Clarification / Amendment
1.	Chapter 2- Delivery Period  Request to extend the delivery period from 45 days to 4 months from purchase order	Chapter 2- Delivery Period is amended to  The delivery period is extended to 3 months from date of purchase order
2.	Chapter 2 - Security Deposit  Within ten (15) days of the award of contract, the vendor shall furnish a security deposit amounting to 10% of purchase order in the form of Demand Draft/Bank guarantee.	Chapter 2 - Security Deposit is corrected to  Within fifteen (15) days of the award of contract, the vendor shall furnish a security deposit amounting to 10% of purchase order in the form of Demand Draft/Bank guarantee.
3	Chapter 3 - Performance Benchmarks  The technical evaluation committee needs to be provided with an evaluation system to carry out performance benchmarks	Chapter 3 - Performance Benchmarks  The marking system provided in Chapter 4, Schedule of Requirement, Specification & allied technical details is the evaluation system to carry out performance benchmarks.